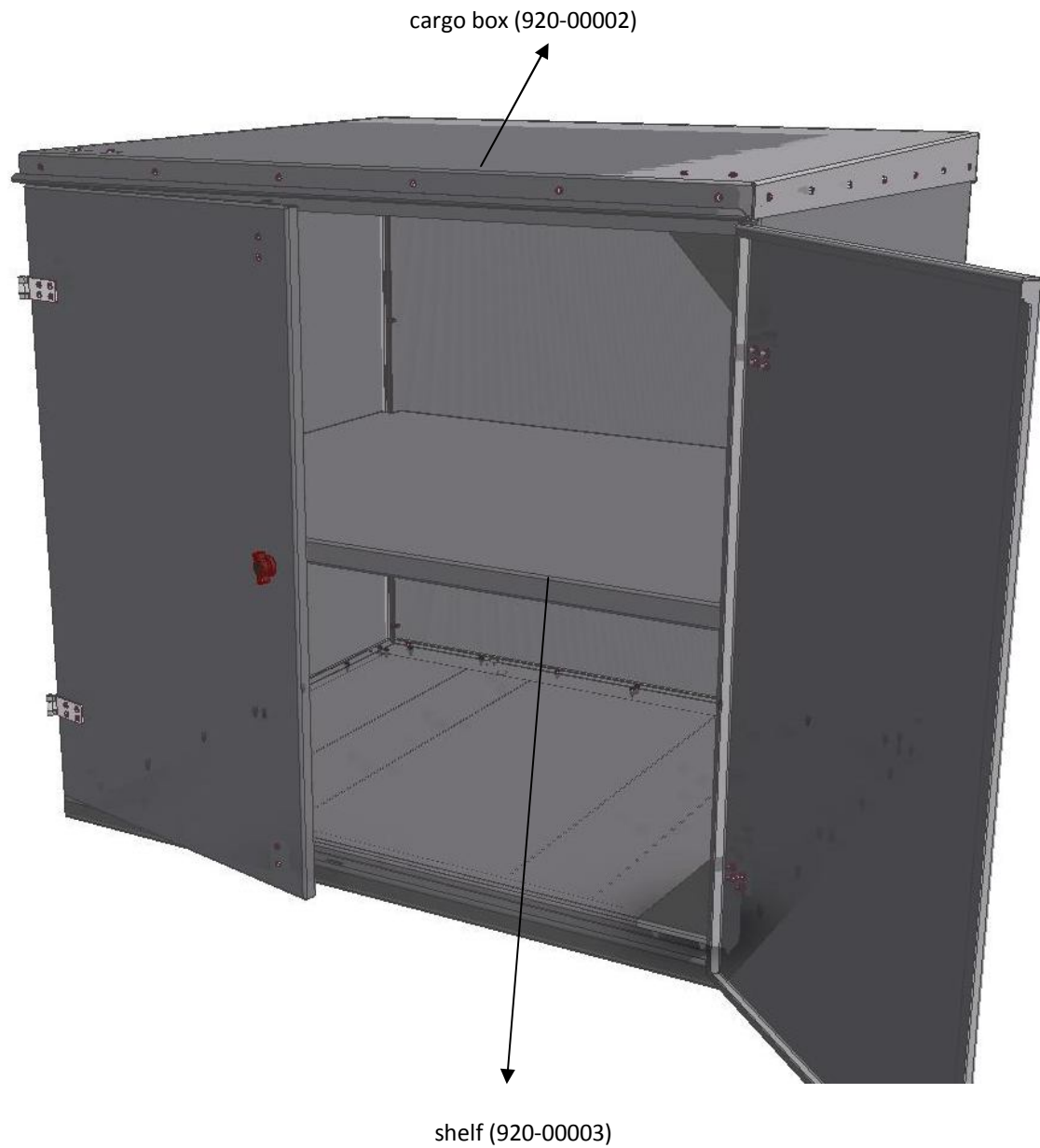


Mounting manual Closed Cargo Box.



Mounting manual Closed Cargo Box.

Step 0:

Mount the welded frame to the frame of the “golf-cart” with bolts, nuts and washers. Use the pre-cut holes. Make sure you use the right holes for your cart. The cutted hole-patterns will fit different carts.

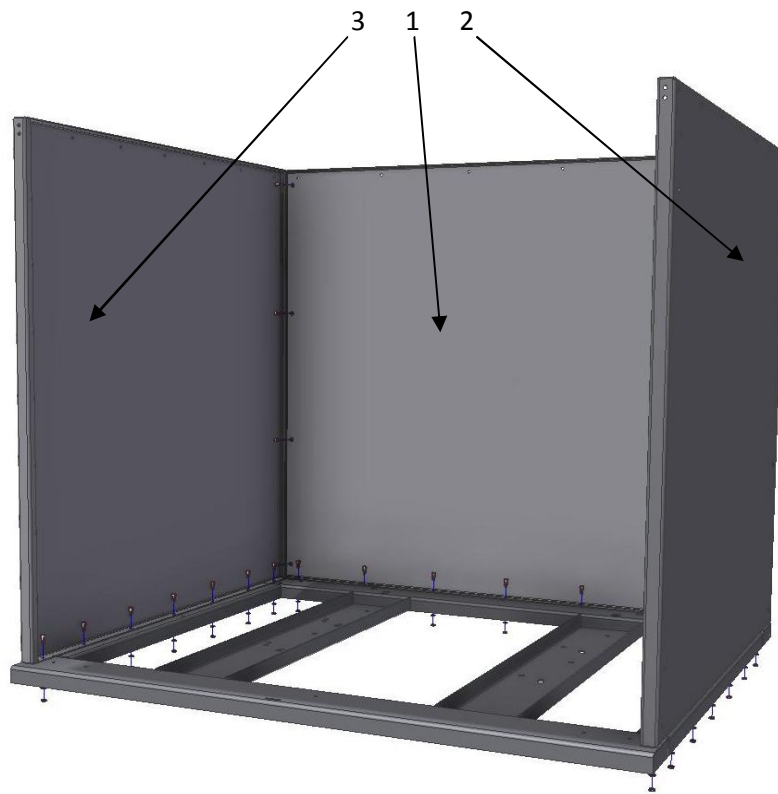


This hole is for the lock-mechanism's conductive strips, and this side is the backside.

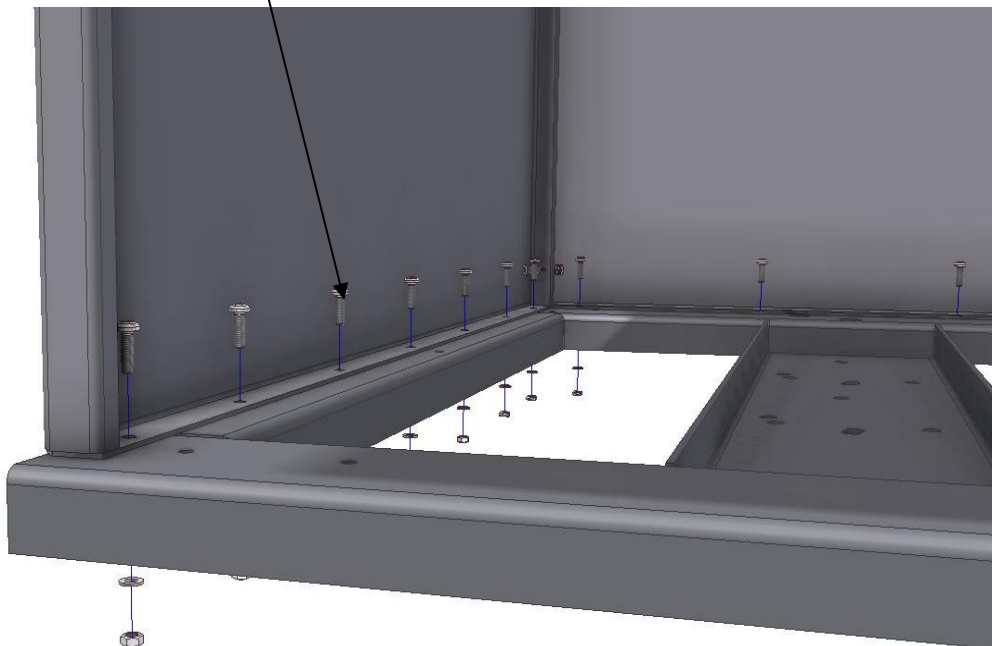
Step 1:

Mount the 3 big folded sheet metal parts to the frame. These can be distinguished by their 90 degree flanges on the backside, shown on the third illustration of “step 1”.

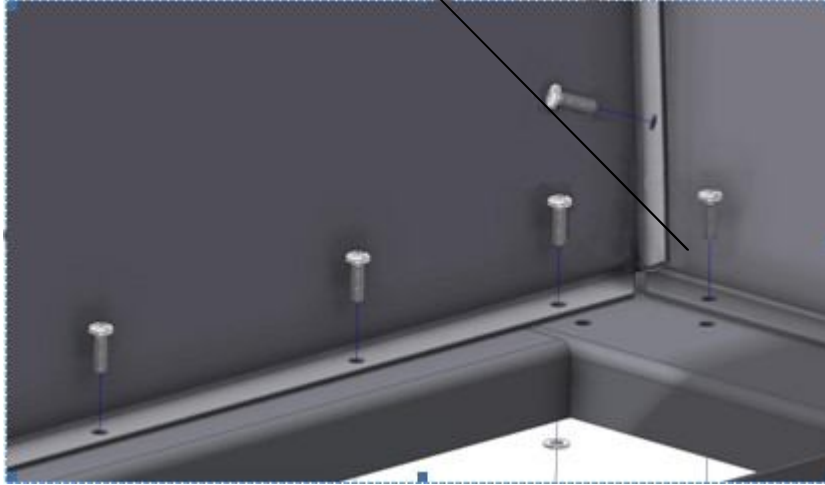
Mounting sequence



Use M6*12 bolts, nuts and washers to bolt the side and back of the Cargo-box to the frame.

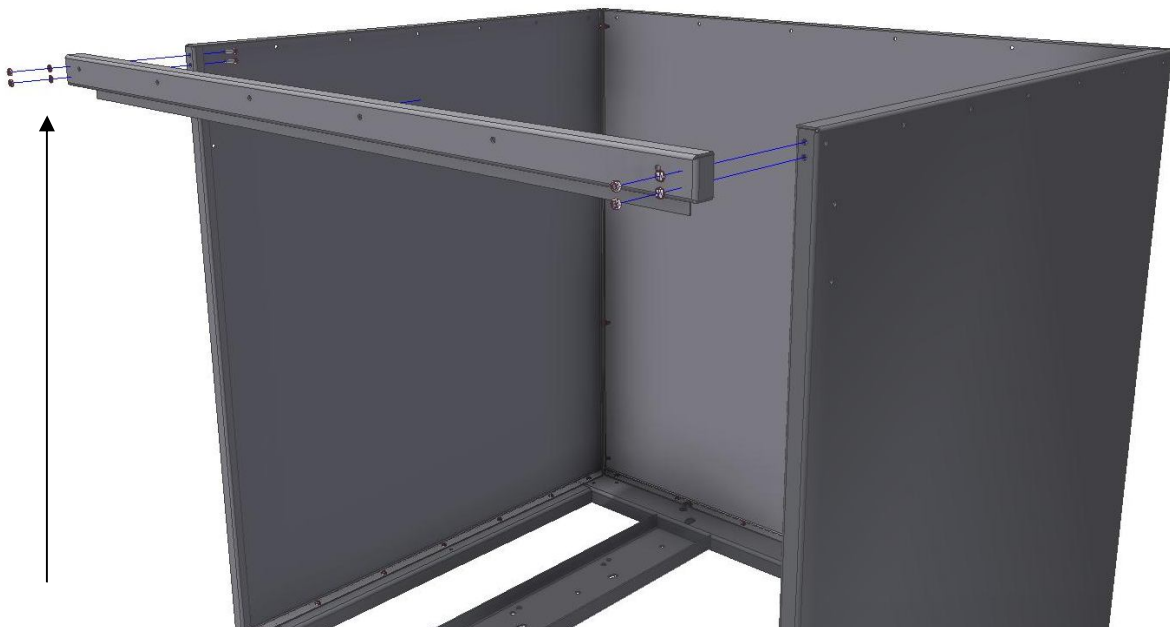


90 degree flanges.

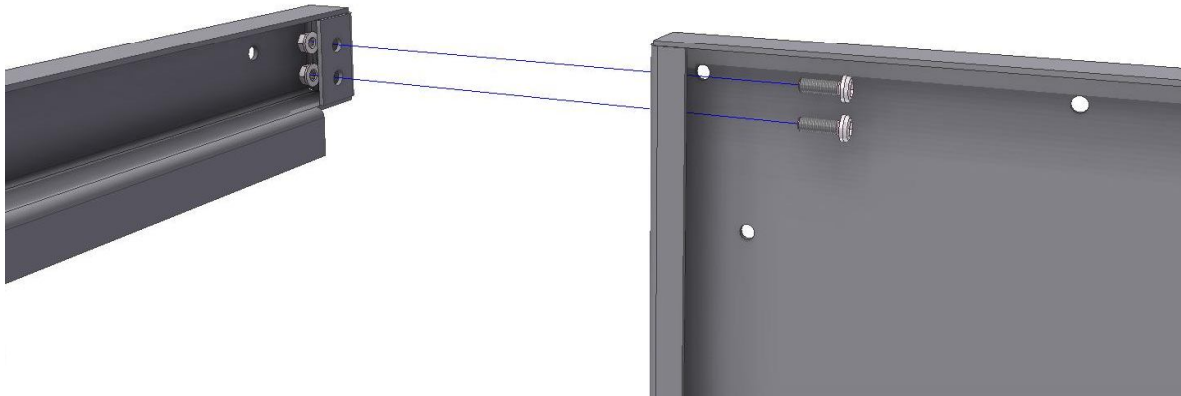


Step 2:

Mount the “front-side support beam” to the side panels of the cargo box using bolts, nuts and washers.

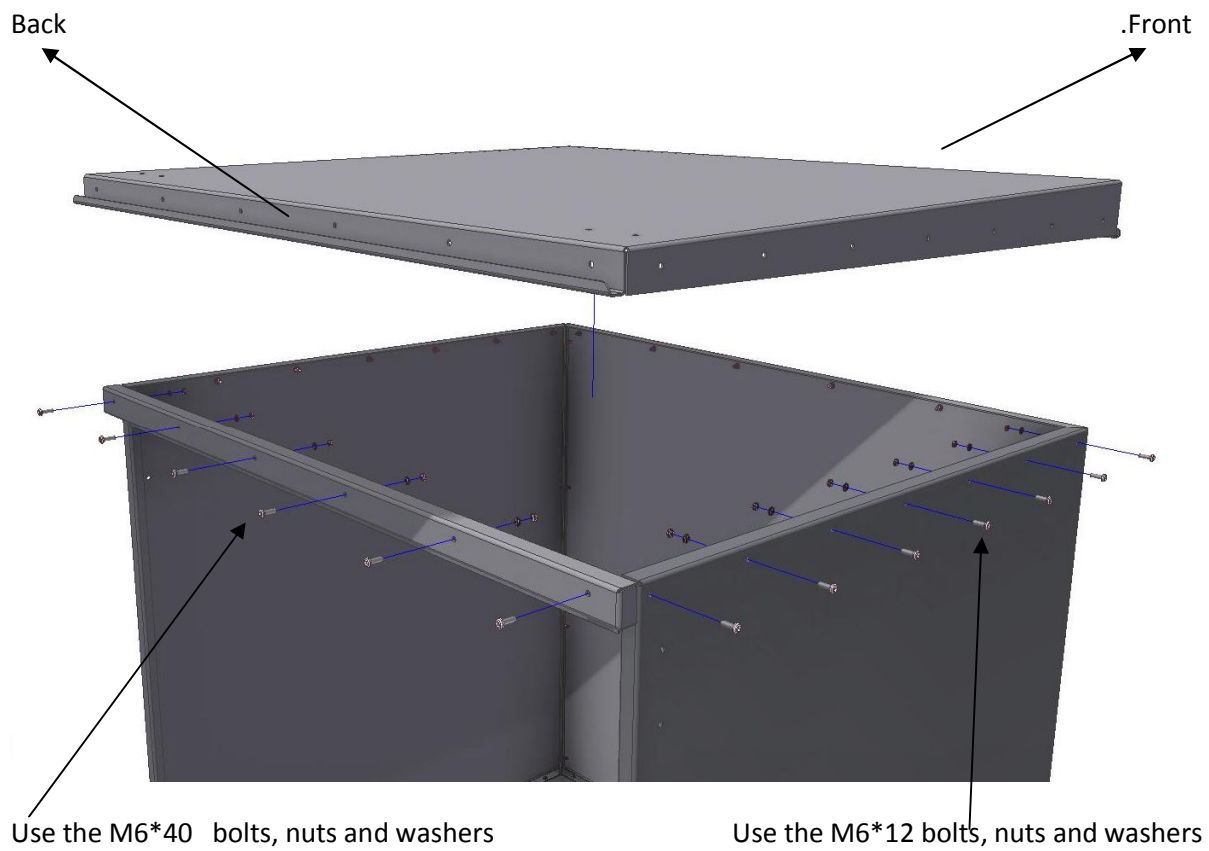


Use the M6*12 bolts, nuts and washers



Step 3:

Mount the top lid to the vertical panels and the support beam.



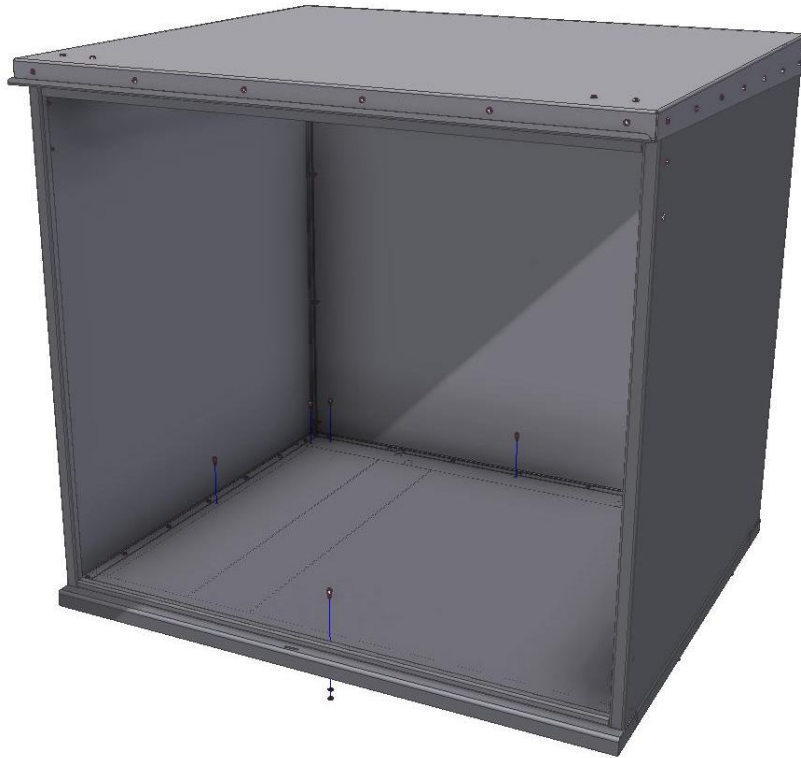


Step 4:

Mount the bottom plate to the frame as shown on pictures.

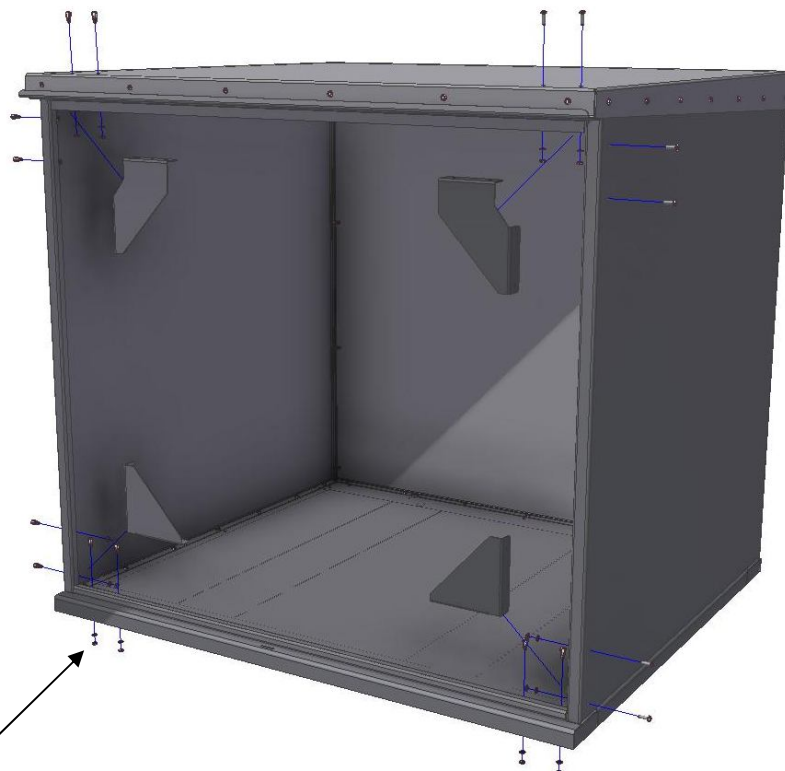


Use the M6*12 bolts, nuts and washers

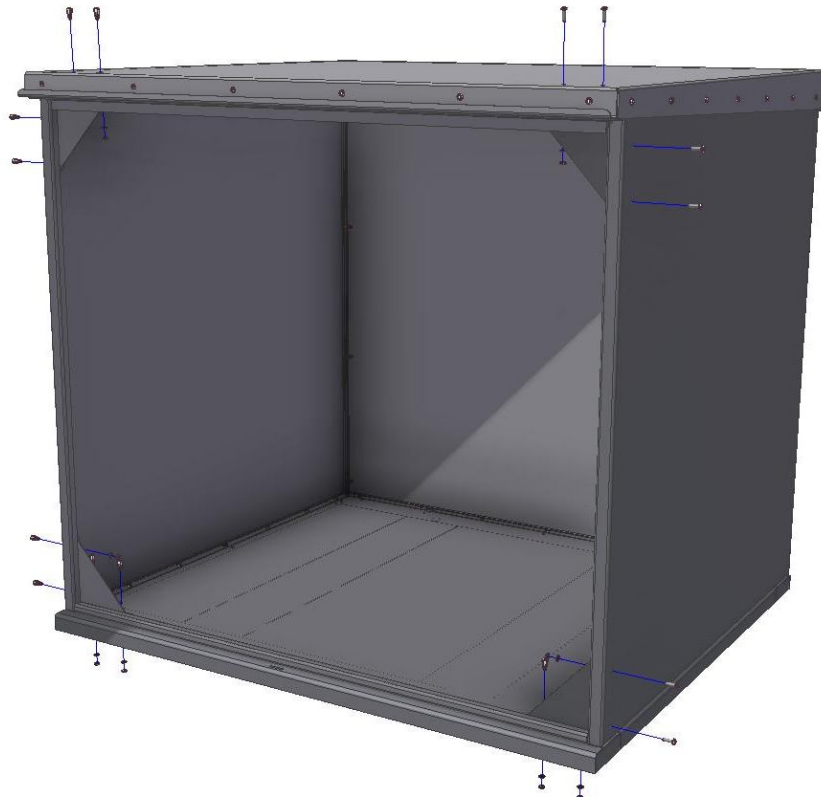


Step 5:

Mount the 4 support brackets that give the Cargo box it's strength.



Use the M6*12 bolts, nuts and washers

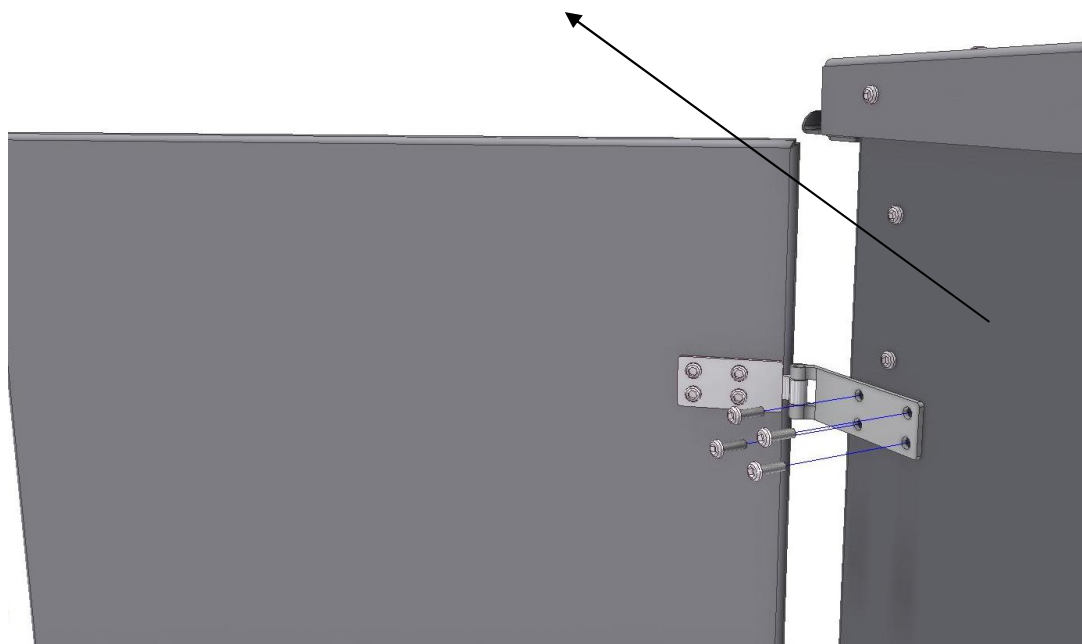


Step 6:

Mounting the doors and hinges that support the doors.



Mounting the hinge from outside. Use the M6*12 bolts, nuts and washers

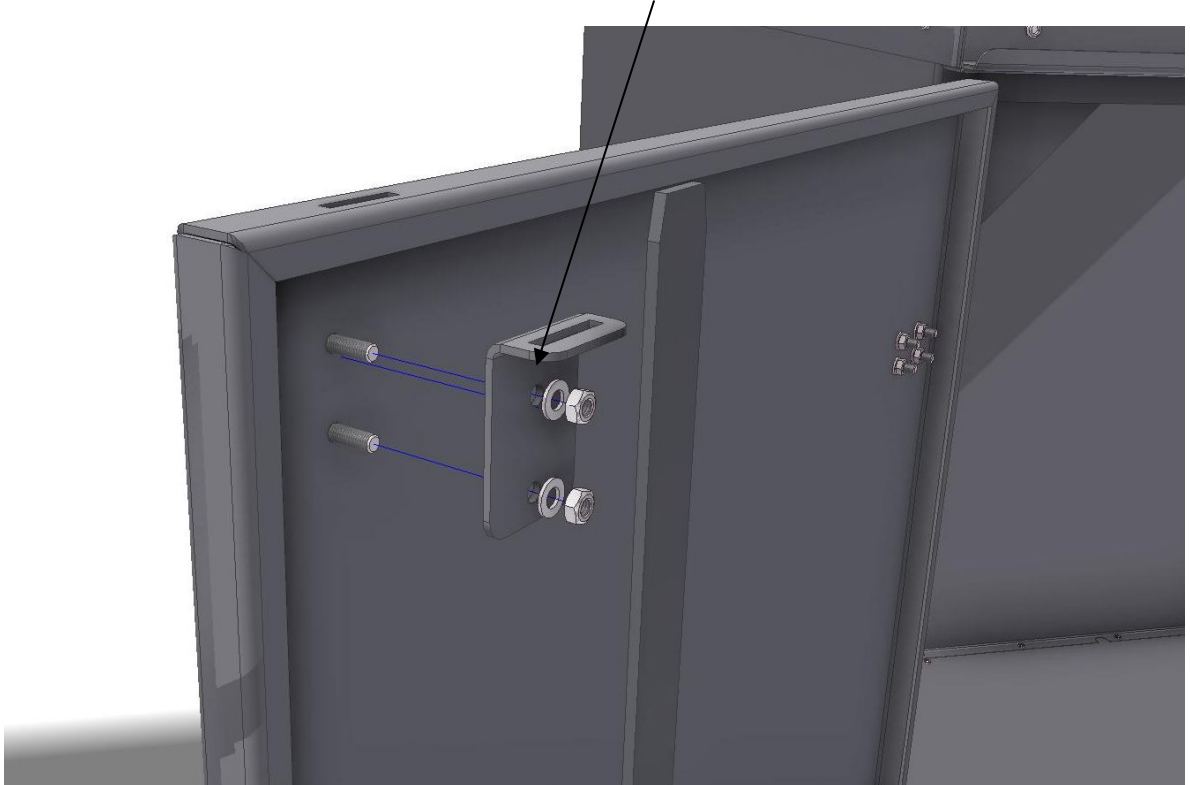


Step 7:

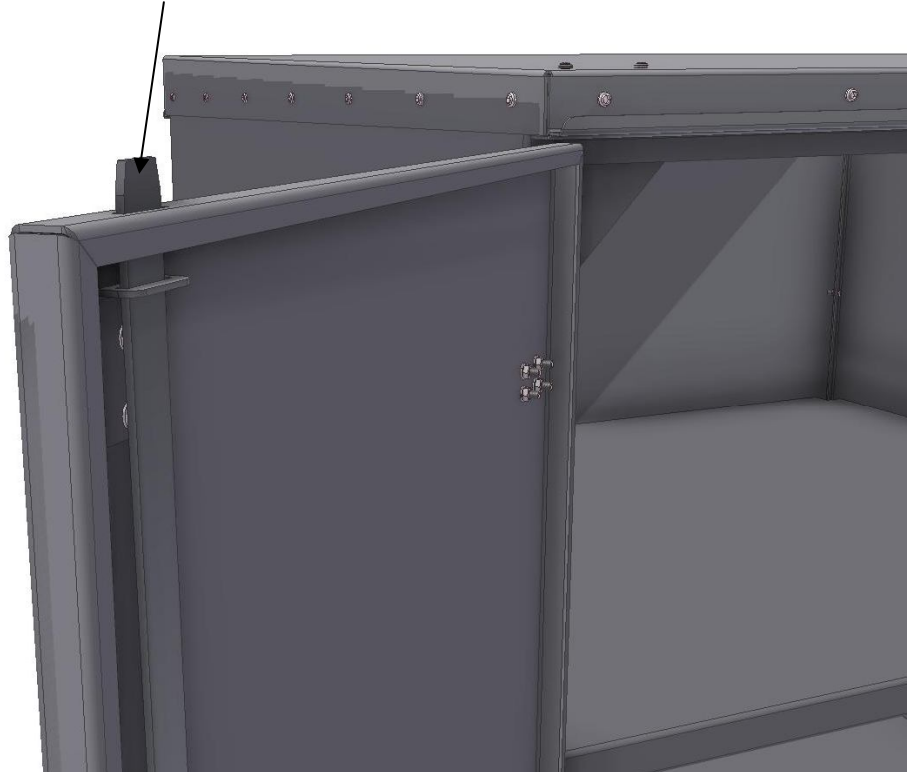
Mount the lock-mechanism to the door.



First you have to Mount the conductive strips to the door. Use the M5*10 bolts, nuts and washers

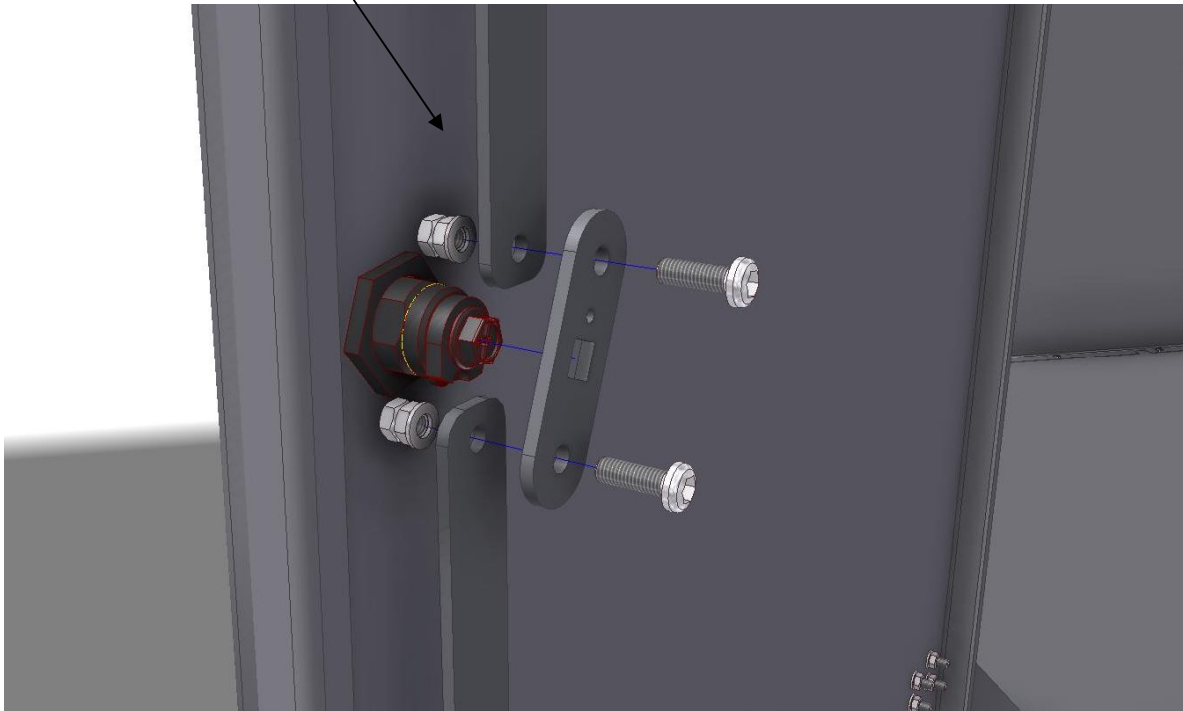


Next is placing the strips that lock the door when the mechanism is finished.



Than you assemble the lock and the pre-cut mounting plate.

Use double nuts to allow the mounting plate and strips to rotate and move. Use the M6*12 bolts, nuts and washers



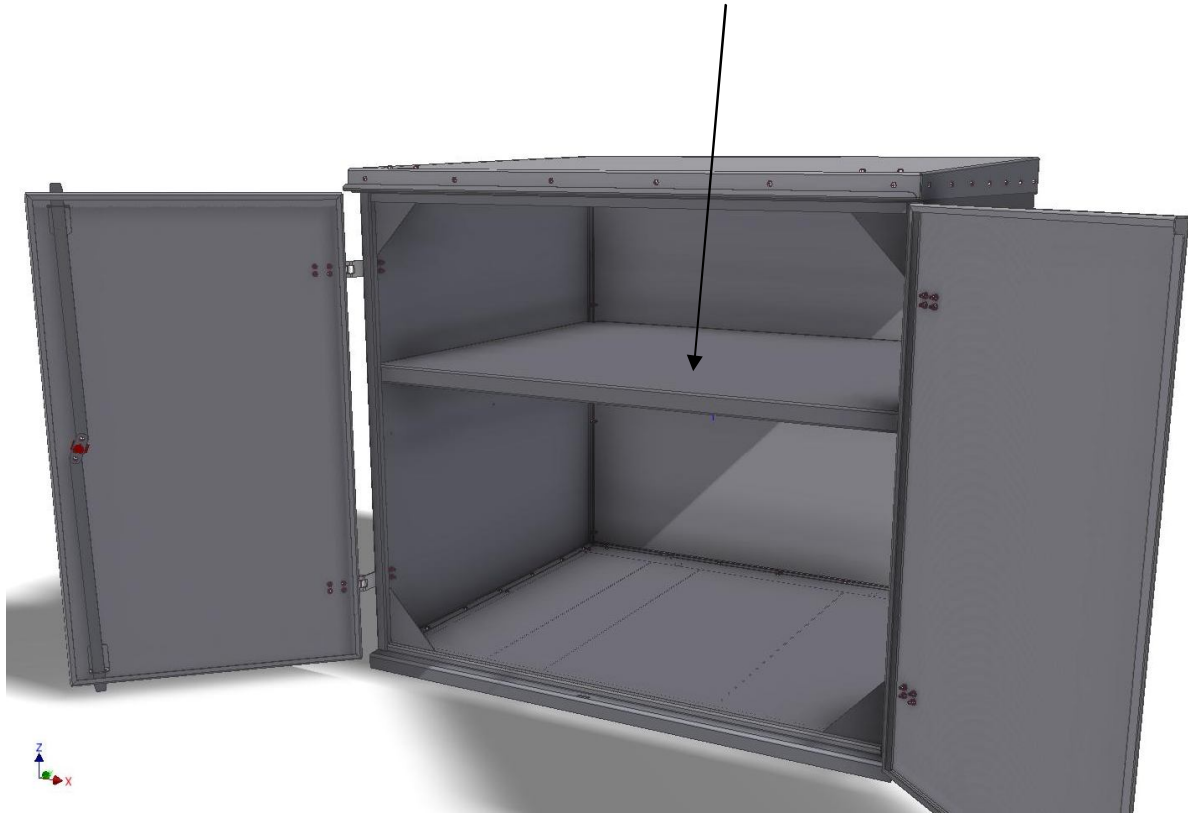
After that you bolt the mounting plate to the lock and the lock-mechanism is finished.



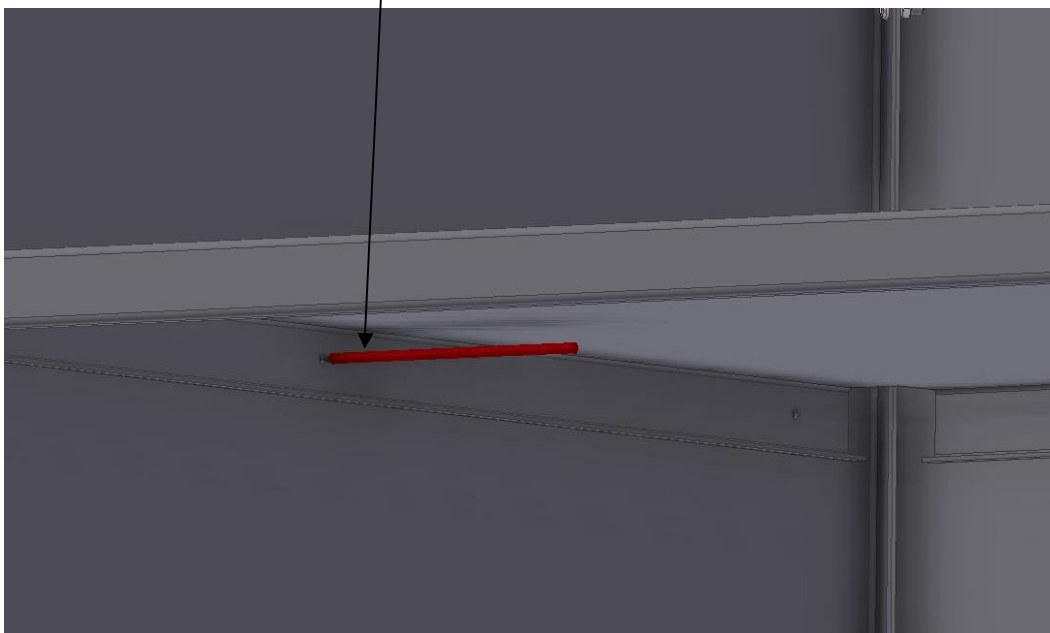
Step 8: (optional)

Mount the shelf in the cargo-box. There are no pre-cut holes available for applying bolts.

First you have to determine the position of the shelf.



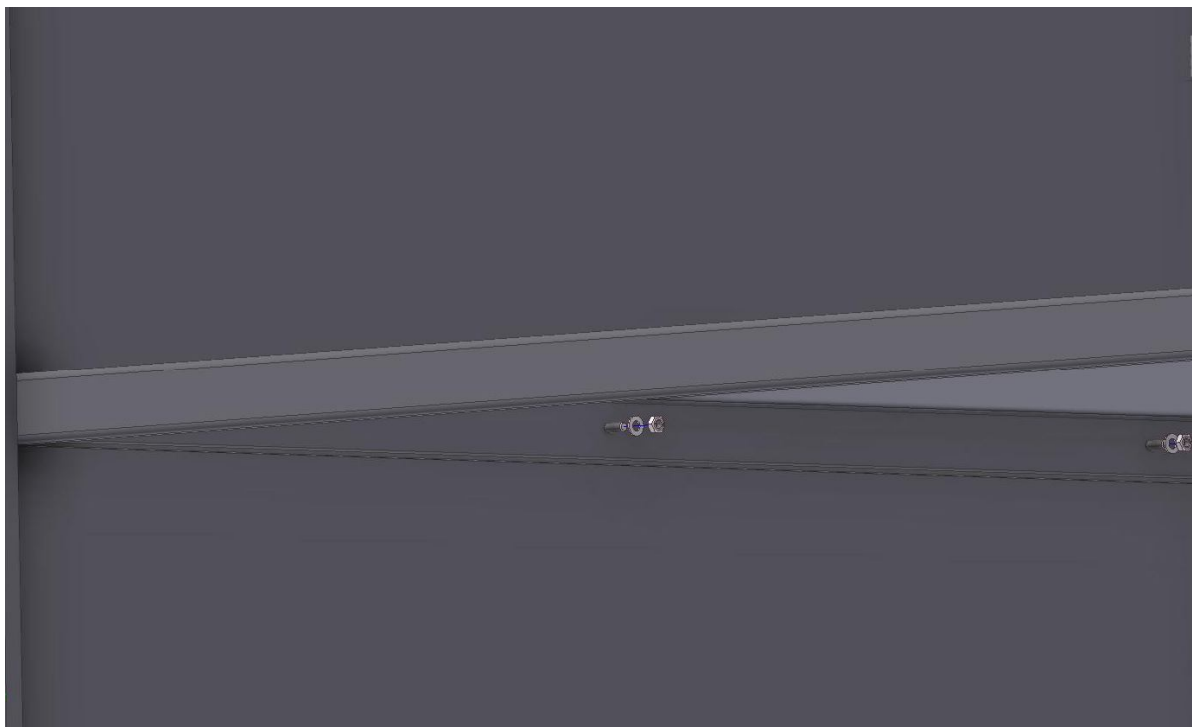
The second thing you need to do is mark the holes of the shelf on the side-panels and back-panel of the cargo box.



Now remove the shelf so you can drill the marked location of the holes true the side- and back-plate.



Now you can bolt the shelf into the Cargo-box using bolts, nuts and rivets. Use the M6*12 bolts, nuts and washers



Step 9:

You now have a finished cargo-box.

