



FIGURE 2-1. FINAL ASSEMBLY, ENGINE. SEE LIST 2-1.

FINAL ASSEMBLY, ENGINE

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
1 -	NO #		FINAL ASSEMBLY, ENGINE FOR ILLUSTRATION, SEE FIGURE 2-1.			
- 1	1012909	3	BOLT, 6 X 14			
- 2	1012945	2	TUBING			
- 3	1012981	1	CLAMP			
- 4	1012939	1	HOLDER			
- 5	1012938	1	CONNECTOR, CORD			
- 6	1012941	1	CLAMP			
- 7	1012984	1	OIL SENDING UNIT			
- 8	1012523	1	GAUGE, OIL			
- 9	1012895	9	BOLT, 8 X 38			
- 10	1012864	2	SEAT, SPRING			
- 11	1012525	2	SPRING, VALVE			
- 12	1012983	1	GUIDE, EXHAUST VALVE			
- 13	1012513	1	VALVE, INLET			
- 14	1012511	1	GASKET, HEAD			
- 15	1013963	1	HEAD, CYLINDER			
- 16	1012857	1	NUT, LONG			
- 17	1012899	6	BOLT, 8 X 45			
- 18	1012514	1	VALVE, EXHAUST			
- 19	1012863	2	COLLET, VALVE			
- 20	1012926	1	STUD			
- 21	1012512	1	CYLINDER ASSEMBLY			
- 22	1012708	6	NUT, 10MM			
- 23	1012858	1	PLATE, BREATHER			
- 24	1012518	1	GASKET, CYLINDER			
- 25	1012985	5	STUD			
- 26	1012854	1	GROMMET			
- 27	1012986	2	LOCKWASHER, M4			
- 28	1012898	2	SCREW, 4 X 14			
- 29	1012855	1	CLAMP			
- 30	1012897	1	BOLT, 6 X 30			
- 31	1012521	1	COIL EXCITING			
- 32	1012861	1	GASKET			
- 33	1012860	1	PLUG, MAIN DRAIN			
- 34	1012865	2	TAPPET			
- 35	1012947	A/R	CAP, TAPPET t = 2.7MM			
- 35	1012948	A/R	CAP, TAPPET t = 2.9MM			
- 35	1012949	A/R	CAP, TAPPET t = 3.15MM			
- 35	1012950	A/R	CAP, TAPPET t = 3.4MM			
- 35	1012951	A/R	CAP, TAPPET t = 3.65MM			
- 36	1012519	1	GASKET			
- 37	1012894	1	SIDE BASE			
- 38	1012862	1	O-RING			
- 39	1012927	1	STUD			
- 39A	1012896	2	PIN, DOWEL			
- 40	451	6	LOCKWASHER, 1/4			
- 41	332	2	FLATWASHER, 1/4			
- 42	1241	9	FLATWASHER, 5/16			
- 43	1011990	6	FLATWASHER, 3/8			
- 44	1012529	1	BOLT WITH LOCKWASHER, 6 X 12			

