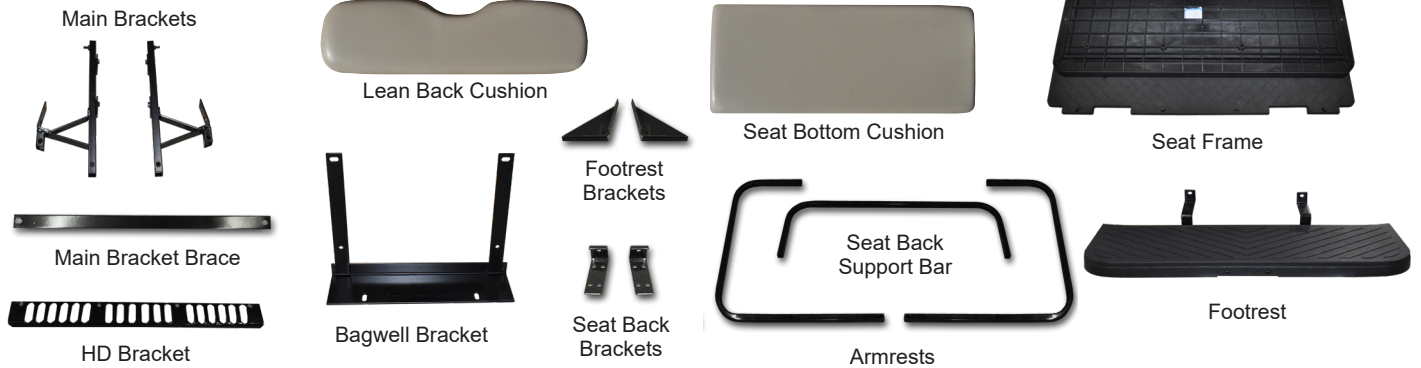




## Rear Flip Seat Kit & Frame Only Kit Installation Instructions for Yamaha® Drive® G29

### INCLUDED:

*\*Cushions not included in Frame Only Kits*



Tools Required: 5mm Allen Wrench & 13mm Socket

Turn the key switch to the OFF position and engage the Parking Brake.


Remove hardware from struts and take off canopy. Retain hardware and canopy.



4mm Allen Wrench

Remove hardware from rear struts to free gutters. Remove gutters by sliding them up and out of the rear body. Retain hardware and gutters.



 13mm Socket

Remove rear struts from front lean back cushion. Retain all.

3




 10mm Socket or Wrench

Remove and retain the front lean back cushion.

4




 Flat Head Screwdriver or Rivet Puller

Temporarily remove motor cover panel by popping out plastic rivets shown. Retain all.

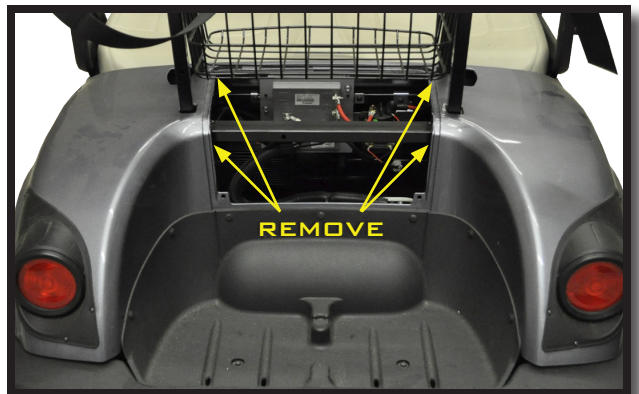
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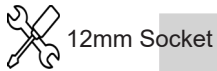


 12mm Socket

Take off basket by removing hardware located inside motor compartment. Retain hardware, discard basket.

6

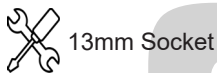




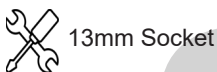
Place new **Main Brackets** into basket mounts from STEP 6 and secure with retained basket hardware.

**Note:** Strut mounting tabs on brackets go to the outside of cart as shown

*\*You can now reattach the motor cover from STEP 5.*



Attach factory rear struts to **Main Brackets** using hardware retained from Step 3.



Attach **Main Bracket Brace** to **Main Brackets** using 8mm nylock nuts from Pack 1.


**Important:** Do NOT fully tighten struts until after STEP 20 is complete for easier canopy reattachment.



Attach front lean back cushion to **Main Brackets** using hardware retained from Step 4.





 10mm Socket

**A)** Cut plastic divider in bagwell if needed to allow Bagwell Bracket to sit flush in bagwell.

**B)** Remove factory bolts from bagwell.



 10mm Socket

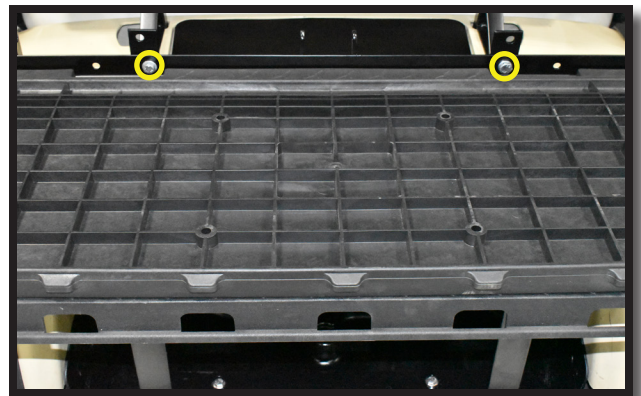
Attach **Bagwell Bracket** using 6x30mm bolts, lock washers, & flat washers from Pack 1.



 17mm Socket & Wrench

**IMPORTANT:** Do not tighten hardware until Step 20 is complete.

Attach **Seat Frame** to **Main Brackets** using the 10x25mm bolts from Pack 1.



 17mm Socket & Wrench

Attach the **Seat Frame** to the **Bagwell Brackets** using 10x25mm bolts from Pack 1.



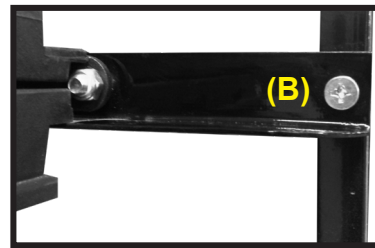
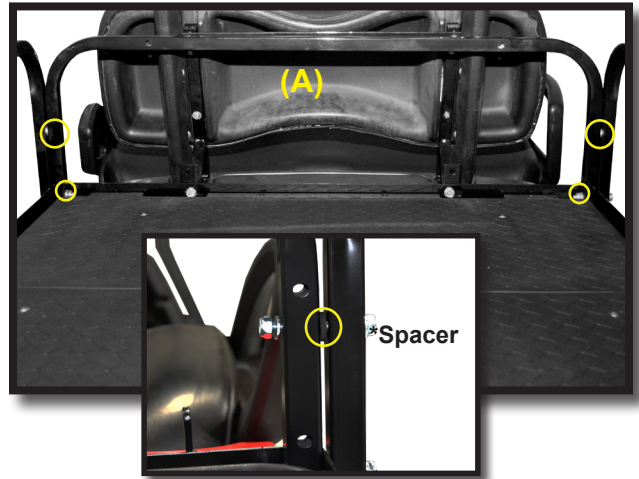


#3 Phillips Tip, 17mm Socket & Wrench

Place **Seat Back Support Bar** in rear of **Seat Frame** as shown.

**A)** Using 10x70mm bolts and Rubber Spacers from Pack 2, attach the **Arm Rests** to the rear of the **Seat Frame** and **Seat Back Support Bar**.

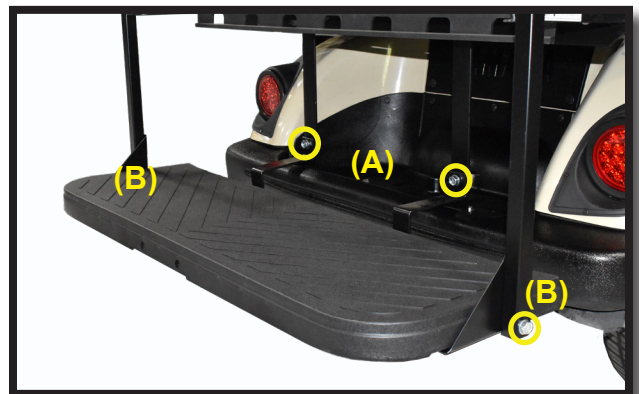
**B)** Attach **Armrests** to the front of **Seat Frame** using the 10x45mm Countersunk bolts from Pack 2. Repeat process on the other side.



17mm Socket & Wrench

**(A)** Attach **Footrest** to **Bagwell Bracket** using 10x25mm bolts from pack 3.

**(B)** Attach **Footrest Brackets** to **Footrest** and **Armrest** using 10x70mm bolts from Pack 3.



10mm Socket

Attach **Seat Back Brackets** to **Lean Back Cushion** using hardware from Pack 4. Tighten hardware.





17mm Socket & Wrench

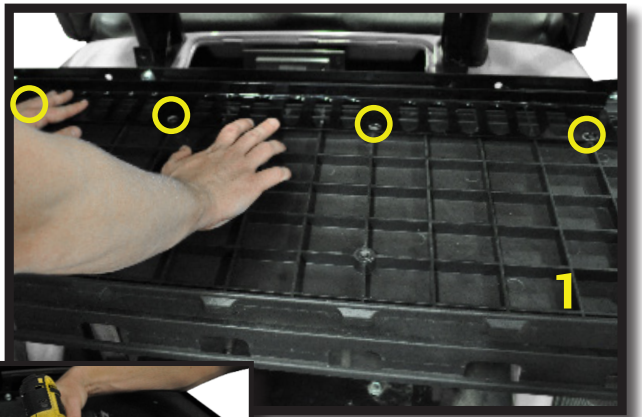
Attach **Lean Back Cushion** w/brackets to **Seat Back Support Bar** using 10x45mm bolts from Pack 5.



#3 Phillips Tip

1. Place **HD bracket** on flip seat as shown. Align bracket holes to the flip seat mounting holes. Insert Nylon seat strap between HD bracket and flip frame at desired location.

2. Make sure the thickest part of the seat bottom is towards the rear. Center seat bottom from left to right on flip frame. Press cushion firmly against HD bracket and seat frame. Using countersunk bolts from Pack 5, tighten the seat bottom to seat frame as shown.



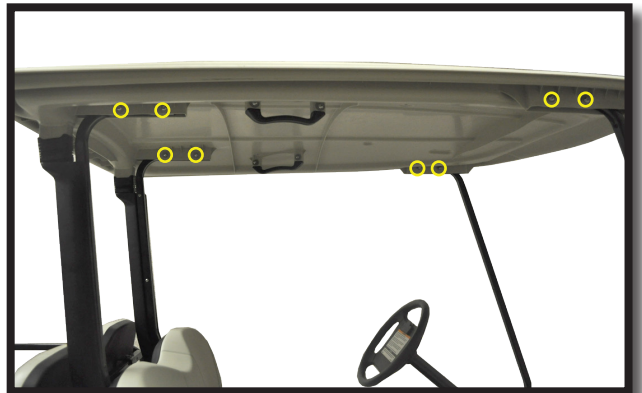
\*Cover bolt holes using supplied **Plastic Caps** from Pack 5.



5mm Allen Wrench & 13mm Wrench

Reattach canopy using hardware retained from Step 1.

**Note:** You can now fully tighten all seat kit hardware.



# INSTALLATION COMPLETE



# HARDWARE PACK

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## **Pack 1**

- 4 - 10x25mm Hex Bolt
- 8 - 10x20mm Flat Washer
- 4 - 10mm Nylock Nut
- 2 - 8mm Nylock Nut
- 2 - 6x30mm Hex Bolt
- 2 - 6mm Flat Washer
- 2 - 6mm Lock Washer

## **Pack 2**

- 4 - 10x70mm Hex Bolt
- 2 - 10x45mm Countersunk Bolt
- 10 - 10x20mm Flat washer
- 4 - 10mm Nylock Nut
- 2 - 10mm Acorn Nut
- 2 - Rubber Spacer

## **Pack 3**

- 2 - 10x70mm Hex Bolt
- 2 - 10x25mm Hex Bolt
- 4 - 10mm Flat Washer
- 4 - 10mm Nylock Nut

## **Pack 4**

- 4 - 6x20mm Hex Bolt
- 4 - 6mm Lock Washer
- 4 - 6x17mm Flat Washer

## **Pack 5**

- 2 - 10x45mm Hex Bolt
- 4 - 10mm Flat Washer
- 2 - 10mm Nylock Nut
- 8 - 8x30mm Countersunk Bolt
- 1 - Nylon Strap



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